

# WHAT IS 5S?

5S is a methodology that organizes, cleans, sustains, and cuts out waste in a workplace that is cluttered, unsafe, and wastes valuable resources.



**SORT**



**SET IN ORDER**



**SHINE**



**STANDARDIZE**



**SUSTAIN**

## 5S PROCESS

✓ Productivity and efficiency is defined by each company's standards

General definition:  
The economic measure of output per unit of input

✓ To be more effective and productive, a company must accomplish more by doing less



✓ 5S helps businesses to cut out costs in regard to time and money

✓ Emphasizes personal success and gives each employee a stake in their job

## COMMON WASTES

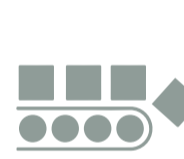
IN THE WORKPLACE



Defects



Excess Movement and Energy Use



Overproduction



Waiting / Wasted Time



Material Waste



Processes with No Added Value



High Transportation Costs



Non-Utilized Talents

## 5S STANDARDS

WHO NEEDS 5S?



Manufacturing  
• Automobile  
• Safety equipment  
• Medical devices



Aerospace



Foundries



Construction



Plumbing



Auto Mechanics



Body Shops



Transportation



Public Works



Military



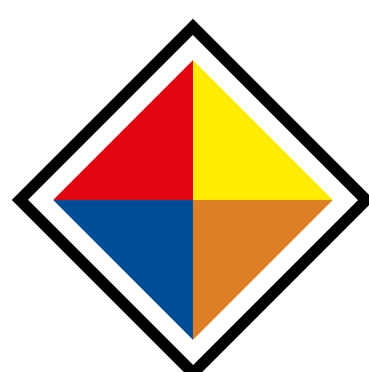
Utility



Medical



Labs



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**5S PRODUCTS FOR A MORE EFFICIENT WORKPLACE**